

Technical Data Sheet

❖ Alfater XL®



ALFATER XL A65E 2GP0000

MOCOM

Base Polymer	Thermoplastic Vulcanisate (PP+EPDM)
Colour	natural color, white, black
Service Temperature	max. range (depending on load, geometry, etc.) -40-125 °C
Special Features	high viscosity, good weathering resistance, good chemical resistance, good ozone resistance, good hot air resistance, good hydrolysis resistant
Market Segment	Automotive, building and construction, Machinery, electrical and electronic, Furniture
Application Area	extruded parts, blow moulded parts, coextrusion
Typical Applications	profile, seals, sealing lip, conduit, tubes, cable guides, cable jacketing, bellows, air duct, 2K components
Adhesion to	Polypropylene Homopolymer, Polypropylene Copolymer, Polyethylene, Thermoplastic Vulcanisate (PP+EPDM), Thermoplastic Olefin Elastomer, Thermoplastic Elastomer general

Pre-Drying Conditions	in a dry air (dessiccant) dryer 60-70 °C for 2-4 h max. moisture content <0,10 %
Processing Extrusion	melt temperature 190-230 °C die temperature 190-210 °C
Storage	dry, protected from light not above 30°C tightly sealed do not stack the pallets

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Tensile Stress at 100% Elongation (Type 2)	2.8	MPa	ISO 37
Tensile Strength (Type 2)	5.4	MPa	ISO 37
Tear Strength (Method Ba)	27	kN/m	ISO 34-1
Elongation at Break (Type 2)	400	%	ISO 37
Shore Hardness A (15s)	65	-	ISO 868
Thermal Properties			
Compression Set (22h / 100°C / 25% / Type A)	50	%	ISO 815
Compression Set (22h / 70°C / 25% / Type A)	50	%	ISO 815
Compression Set (72h / 22°C / 25% / Type A)	33	%	ISO 815
Compression Set (72h / 125°C / 25% / Type A)	67	%	ISO 815
Electrical Properties			
Tracking Resistance (CTI)	600	-	IEC 60112

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Physical Properties

Density	930	kg/m ³	ISO 1183
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Ageing Properties

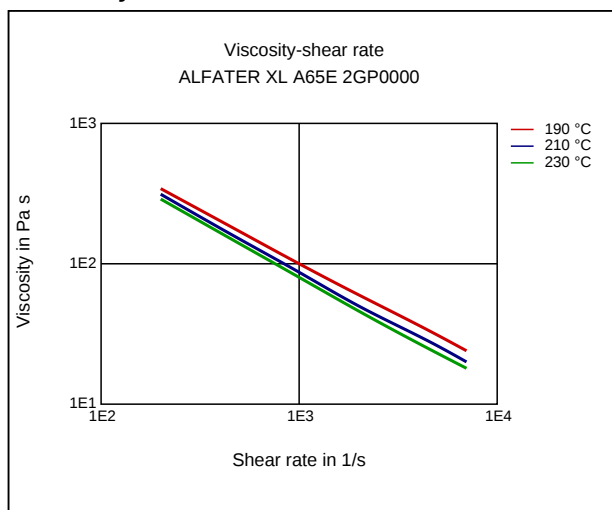
Ozone resistance (method A)	passed	-	ISO 1431-1A
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Flammability

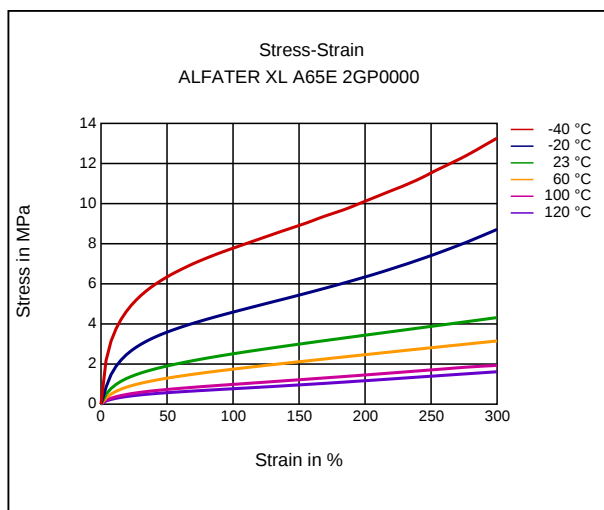
Flammability (1.5 mm)	HB	class	UL 94
Flammability (3.0 mm)	HB	class	UL 94
Glow Wire (GWFI, 650 °C, 2.0mm)	passed	-	DIN EN 60695

Diagrams

Viscosity-shear rate



Stress-Strain



Dynamic Shear modulus-temperature

